

Appl. No. 10/719,797
Reply to Office Action of June 14, 2005

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Withdrawn) A method for fabricating a resin film laminated metal sheet for a can, comprising the step of laminating a resin film composed of polypropylene film or propylene ethylene based random copolymer film of polypropylene being a main component on the face of the metal sheet for the interior of the can, wherein the temperature of the metal sheet after passing laminating rolls ranges from the melting point of the resin film to 182°C.

2. (Withdrawn) The method according to Claim 1, wherein a time when the metal sheet is cooled after passing the laminating rolls is 1 to 5 seconds, and the temperature of the metal sheet at starting of cooling is (the melting point of the resin film - 30)°C or higher.

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3. **(Withdrawn)** The method according to Claim 1, wherein the face of the metal sheet for the exterior of the can is laminated with a resin film of polyester being a main component.

4. **(Withdrawn)** The method according to Claim 2, wherein the face of the metal sheet for the exterior of the can is laminated with a resin film of polyester being a main component.

5. **(Currently Amended)** A method for fabricating a resin film laminated metal sheet for a can, comprising the step of laminating a resin film of polyester being a main component on the face of the metal sheet for the interior of the can, wherein the temperature of the face of the resin film to contact the metal sheet is maintained above the melting point of the resin film between 1 and 20 msec.

6. **(New)** The method according to Claim 5, wherein the temperature of the face of the resin film to contact the metal sheet is maintained above the melting point of the resin film between 3 and 15 msec.

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7. (New) The method according to Claim 5, wherein the resin film contains a wax in an amount of 0.1 to 2.0% by weight.

8. (New) The method according to Claim 5, wherein the wax is carnauba.

9. (New) The method according to Claim 5, wherein the resin film has a 150 msec or more of relaxation time $T_{1\rho}$ of benzene ring carbon of 1,4 coordination measured by high resolution of NMR.